MSG 046 - BLUE FD05 MGM DEACT 4 REFORM_ALTERED

1 2	In Place of MGM DEACT 4 step 2 (pg 1-15 in MGM EOC), perform the following steps:		
3			
4 5 6 7	Shared PGSC	1.	MGM Select 'Shutdown' / 'Reform 1' Reform 1 In 'Crusher motor steps to move' entry box, type "140000" steps
8 9 10			In 'Volume' entry box, type "5" cc Select 'OK' √'Task Completed' appears before continuing (3 min)
11 12			Select 'OK'
13 14 15		2.	MGM Select 'Shutdown' / 'Reform 1' Reform 1
16 17 18			In 'Crusher motor steps to move' entry box, type "140000" steps In 'Volume' entry box, type "5" cc Select 'OK'
19 20 21			√'Task Completed' appears before continuing (3 min) Select 'OK'
22 23 24		3.	MGM Select 'Shutdown' / 'Reform 1' Reform 1
25 26 27			In 'Crusher motor steps to move' entry box, type "140000" steps In 'Volume' entry box, type "10" cc Select 'OK'
28 29 30			√'Task Completed' appears before continuing (3 min) Select 'OK'
31 32		4.	MGM Select 'Shutdown' / 'Reform 1'
33 34			Reform 1 In 'Crusher motor steps to move' entry box, type "140000" steps
35 36			In 'Volume' entry box, type "15" cc Select 'OK'
37 38			√'Task Completed' appears before continuing (3 min) Select 'OK'
39 40			MGM
41 42		5.	Select 'Shutdown' / 'Reform 1' Reform 1
43 44 45			√'Crusher motor steps to move' = Motor Steps: CRSHR value in MGM window In 'Volume' entry box, type "15" cc Select 'OK'
46 47			√'Task Completed' appears before continuing (3 min) Select 'OK'
48 49			
49 50			